



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
632-5246

E4615-1**Job Sheet 182915****Part No:** E4615-1**Job Qty:** 4 ea**Part Name:** Blanking Plate**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/6/18**Job Tracking No:****Due Date:** 9/18/18**Created By:** Jesse White**Type:** SOLD**Description:****Note:** E4615 IPP REV:A 12.04.11 NEW ISSUE DD VERF:EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/18/18	9/18/18	0.00	0.00	Start Up Waterjet		SC 18/18/18
100	Waterjet	4 pcs	9/18/18	9/18/18	0.00	1.00	Waterjet1		SC 18/18/18
110	QC	4 pcs	9/18/18	9/18/18	0.00	0.00	QC2 Waterjet-4		SC 18/18/18
120	QC	4 pcs	9/18/18	9/18/18	0.00	0.00	QC8-7		SEP 13 2018 68
130	HandFinish	4 pcs	9/18/18	9/18/18	0.00	0.40	HandFinish1		DR 18/09/18
140	QC	4 pcs	9/18/18	9/18/18	0.00	0.00	QC7-5		SEP 13 2018 68
150	Packaging	4 pcs	9/18/18	9/18/18	0.00	0.00	Packaging3-2	3+223A 6	SEP 13 2018 9-89
160	QC21-SA	4 Ea	9/18/18	9/18/18	0.00	0.00	QC21		SEP 13 2018

Part Op 100 - ****SEE (P.E.C.) FOR MORE DETAIL**** (PIERCE ONLY WITHOUT SAND) MARK HOLE CENTER USING
Descriptions: WATERJET WITHOUT ABRASIVE**** 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2- Deburr if necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	3.8400 sf (.96 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	4	228	0

Part Specifications

Specifications could not be found.

Plex 9/6/18 10:13 AM dart.white.jesse



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 332-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S109711



Part: E4615-1

Job No: 182915

Serial No/Batch: S109711

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 09/12/18

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	16.05.30	New Issue	KJ	